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BRUSH CUTTER 40V POWDPG7551

1 APPLICATION

Depending on the assembled cutting tools, the brush cutter can be used to mow lawns or meadows, and to trim scrub, shrubs, bushes and very small trees. It is for private use. The device cannot be used for other purposes.
Not suitable for professional use.



WARNING! For your own safety, read this manual and general safety instructions carefully before using the appliance. Your power tool should only be passed on together with these instructions.

2 DESCRIPTION (FIG. A)

- | | |
|----------------------------------|---|
| 1. Cutting disc | 9. Battery pack (NOT INCLUDED) |
| 2. Drive shaft assembly | 10. Battery pack release button |
| 3. Switch trigger | 11. Charger (NOT INCLUDED) |
| 4. Safety switch | 12. Battery capacity indicator |
| 5. 'Bike' handle | 13. Button for battery capacity indicator |
| 6. Harness attachment/cable lock | 14. Knob |
| 7. Protection guard | 15. Lock |
| 8. Spool | 16. Main switch/battery indicator |

3 PACKAGE CONTENT LIST

- Remove all packaging materials.
- Remove remaining packing and package inserts (if included).
- Check that the package contents are complete.
- Check the appliance, the power cord, the power plug and all accessories for transportation damage.
- Keep the packing materials as long as possible till the end of the warranty period. Dispose it into your local waste disposal system afterwards.



WARNING: Packaging materials are not toys! Children must not play with plastic bags! Danger of suffocation!

Brush cutter
Protecting guard
Harness
Cutting disc

Spool
Socket wrench
Hex spanner
Manual














If any parts are missing or damaged, please contact your dealer.

4 SYMBOLS

In this manual and/or on the machine the following symbols are used:

	Denotes risk of personal injury or damage to the tool.		Wearing of protective shoes advised.
	Read instructions carefully.		Wear gloves.

	Wear safety glasses and ear protection.		Watch out for thrown objects and ricochets
	Never operate the machine in the rain or in damp or wet condition. Moisture is a shock hazard.		Keep a minimum distance of 15m between the machine and third parties during use.
	"Class II - The machine is double insulated; Earthing wire is therefore not necessary (only for charger)		In accordance with essential requirements of the European directive(s).
	Do not expose charger and battery pack to water		Do not incinerate battery pack or charger
	Ambient temperature 40°C max. (only for battery)		Use battery and charger only in closed rooms
	Wear a mask In dusty conditions		

5 GENERAL POWER TOOL SAFETY WARNINGS



Read all safety warnings and all instructions. Failure to follow all warnings and instructions may result in electric shock, fire and/or serious injury. Save all warnings and instructions for future reference. The term "power tool" in the warnings refers to your mains operated (corded) power tool or battery operated (cordless) power tool.

5.1 Work area

- Keep work area clean and well lit. Cluttered and dark areas invite accidents.
- Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust. Power tools create sparks which may ignite the dust or fumes.
- Keep children and bystanders away while operating a power tool. Distractions can cause you to lose control.

5.2 Electrical safety

- Always check that the power supply corresponds to the voltage on the rating plate.
- Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools. Unmodified plugs and matching outlets will reduce risk of electric shock.
- Avoid body contact with earthed or grounded surfaces such as pipes, radiators, ranges and refrigerators. There is an increased risk of electric shock if your body is earthed or grounded.
- Do not expose power tools to rain or wet conditions. Water entering a power tool will increase the risk of electric shock.

- Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts. Damaged or entangled cords increase the risk of electric shock.
- When operating a power tool outdoors, use an extension cord suitable for outdoor use. Use of a cord suitable for outdoor use reduces the risk of electric shock.
- If operating a power tool in a damp location is unavoidable, use a residual current device (RCD) protected supply. Use of an RCD reduces the risk of electric shock.

5.3 Personal safety

- Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication. A moment of inattention while operating power tools may result in serious personal injury.
- Use safety equipment. Always wear eye protection. Safety equipment such as dust mask, non-skid safety shoes, hard hat, or hearing protection used whenever conditions require will reduce personal injuries.
- Avoid accidental starting. Ensure the switch is in the off position before plugging in. Carrying power tools with your finger on the switch or plugging in power tools that have the switch on invites accidents.
- Remove any adjusting key or wrench before turning the power tool on. A wrench or a key left attached to a rotating part of the power tool may result in personal injury.
- Do not overreach. Keep proper footing and balance at all times. This enables better control of the power tool in unexpected situations.
- Dress properly. Do not wear loose clothing or jewellery. Keep your hair, clothing and gloves away from moving parts. Loose clothes, jewellery or long hair can be caught in moving parts.
- If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used. Use of these devices can reduce dust related hazards.

5.4 Power tool use and care

- Do not force the power tool. Use the correct power tool for your application. The correct power tool will do the job better and safer at the rate for which it was designed.
- Do not use the power tool if the switch does not turn it on and off. Any power tool that cannot be controlled with the switch is dangerous and must be repaired.
- Disconnect the plug from the power source before making any adjustments, changing accessories, or storing power tools. Such preventive safety measures reduce the risk of starting the power tool accidentally.
- Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool. Power tools are dangerous in the hands of untrained users.
- Maintain power tools. Check for misalignment or sticking of moving parts, breakage of parts and any other condition that may affect the power tool's operation. If damaged, have the power tool repaired before use. Many accidents are caused by poorly maintained power tools.
- Keep cutting tools sharp and clean. Properly maintained cutting tools with sharp cutting edges are less likely to stick and are easier to control.
- Use the power tool, accessories and tool bits etc., in accordance with these instructions and in the manner intended for the particular type of power tool, taking into account the working conditions and the work to be performed. Use of the power tool for operations different from intended could lead to a hazardous situation.

5.5 *Service*

- Have your power tool serviced by a qualified person using only identical replacement parts. This will ensure that the safety of the power tool is maintained.

6 ADDITIONAL SAFETY WARNINGS FOR BRUSH CUTTERS

6.1 *General instructions*

- Do not allow persons unfamiliar with the brush cutter/string trimmer or these instructions to operate the tool. Brush cutter and string trimmers are dangerous in the hands of untrained users.
- Be sure that anyone who is to operate the brush cutter/string trimmer has first read the instruction manual.
- Never allow people unfamiliar with these instruction, people(including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge to use the tool. Local regulations can restrict the age of the operator.
- Use the tool with the utmost care and attention.
- Operate the equipment only if you are in good physical condition. Perform all work calmly and carefully. Use common sense and keep in mind that the operator or user is responsible for accidents or hazards occurring to other people or their property.
- Never use the equipment after consumption of alcohol or drugs, or if feeling tired or ill.
- Avoid Unintentional Starting. Do not carry battery-installed equipment with finger on switch. Be sure switch is off when installing a battery cartridge.
- The motor is to be switched off immediately in case that the equipment shows any problem or abnormal sign.
- Switch off and remove the battery cartridge when resting and when leaving the equipment unattended, and place it in a safe location to prevent danger to others or damage to the equipment.
- Don't force the equipment. it will do the job better and with less likelihood of a risk of injury at the rate for which it was designed.
- Don't overreach. Keep proper footing and balance at all times.

6.2 *Check before starting*

- Always remove the battery to prevent the machine being started by accident. Always disconnect the battery before any maintenance on the machine.
- Before using the machine and after any impact, check for signs of wear or damage and repair as necessary.
- Inspect the working area. Remove all loose objects, such as stones, broken glass, nails, steel wire, string, etc. that could be thrown out or become wrapped around the cutter or cutter guard.
- The machine operator must ensure that no people or animals come closer than 15 meters while working. When several operators are working in the same area the safety distance should be at least 15 meters.
- Do an overall inspection of the machine before use, see maintenance schedule.

6.3 *Personal safety*

- The cutting tool does not stop immediately after the machine is turned off.
- The machine is only design for brush/trimmer . Do not use the Brush cutter/grass trimmer for any job except that for which it is intended.
- Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication. A moment of inattention while operating power tools may result in serious personal injury.
- This appliance is not intended for use by person (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have

been given supervision or instruction concerning use of the appliance by a person responsible for their safety. Children should be supervised to ensure that they do not play with the appliance.

- Never allow children or other persons not trained in the use of the machine and/or the battery to use or service it. Local laws may regulate the age of the user.
- Store the equipment in a lockable area so that it is out of reach of children and unauthorized persons.
- Keep hands and feet away from the cutting area at all times and especially when switching on the motor.
- Dress properly. Do not wear loose clothing or jewelry. Keep your hair, clothing and gloves away from moving parts. Loose clothes, jewelry or long hair can be caught in moving parts.
- Never use the machine if you are tired, if you have drunk alcohol, or if you are taking medication that could affect your vision, your judgement or your co-ordination.
- Wear personal protective equipment. See instructions under the heading "Personal protective equipment".
- Turn off the machine when it has to be moved. Always remove the battery when passing the machine to another person.

6.4 Power tool use and care

- The only accessories you can operate with this product are the cutting attachment we recommend in the technical data chapter.
- Never use a machine that has been modified in any way from its original specification. Never use the machine near explosive or flammable materials.
- Never use a machine that is faulty. Carry out the safety checks, maintenance and service instructions described in this manual. Some maintenance and service measures must be carried out by trained and qualified specialists. See instructions under the heading Maintenance.
- Only use original spare parts.
- Always ensure that ventilation openings are kept clear of debris.
- All covers, guards and handles must be fitted before starting.
- Only use the machine in daylight or in other well-lit conditions.
- Never use the machine in bad weather, for instance in fog, in rain, damp or in wet locations, strong winds, intense cold, risk of lightning, etc. Extremely hot weather may cause overheating of the machine.

6.5 Always use common sense

It is not possible to cover every conceivable situation you can face. Always exercise care and use your common sense. Avoid all situations which you consider to be beyond your capability. If you still feel uncertain about operating procedures after reading these instructions, you should consult an expert before continuing.

7 ADDITIONAL SAFETY INSTRUCTIONS FOR BATTERIES AND CHARGERS



Use only batteries and chargers applicable for this machine.

7.1 Batteries

- Never attempt to open for any reason.
- Do not store in locations where the temperature may exceed 40 °C.
- Charge only at ambient temperatures between 4 °C and 40 °C.
- Store your batteries in a cool dry place (5 °C-20 °C). Never store batteries in discharged state.

- It is better for Li-ion batteries to discharge and reload them regularly (at least 4 times a year). The ideal charge for long-term storage of your Li-ion battery is 40% of capacity.
- When disposing of batteries, follow the instructions given in the section "Protecting the environment".
- Do not cause short circuits. If connection is made between the positive (+) and negative (-) terminal directly or via accidental contact with metallic objects, the battery is short circuited and an intense current will flow causing heat generation which may lead to casing rupture or fire.
- Do not heat. If batteries are heated to above 100 °C, sealing and insulating separators and other polymer components may be damaged resulting in electrolyte leakage and/or internal short circuiting leading to heat generation causing rupture or fire. Moreover do not dispose of the batteries in fire, explosion and/or intense burning may result.
- Under extreme conditions, battery leakage may occur. When you notice liquid on the battery, proceed as follows:
 - Carefully wipe the liquid off using a cloth. Avoid skin contact.
 - In case of skin or eye contact, follow the instructions below:
 - ✓ Immediately rinse with water. Neutralize with a mild acid such as lemon juice or vinegar.
 - ✓ In case of eye contact, rinse abundantly with clean water for at least 10 minutes. Consult a physician.



Fire hazard! Avoid short-circuiting the contacts of a detached battery. Do not incinerate the battery.

7.2 **Chargers**

- Never attempt to charge non-rechargeable batteries.
- Have defective cords replaced immediately.
- Do not expose to water.
- Do not open the charger.
- Do not probe the charger.
- The charger is intended for indoor use only.

8 CHARGING AND INSERTION OR REMOVAL OF BATTERY

8.1 **Charger indications**

Connect the charger to the power outlet socket

- Solid green: ready to charge
- Flickering red: charging
- Solid green: charged
- Solid green en red: battery or charger damaged



Note: if the battery does not fit properly, disconnect it and confirm that the battery pack is the correct model for this charger as shown on the specification chart. Do not charge any other battery pack or any battery pack that does not securely fit the charger.

1. Frequently monitor the charger and battery pack while connected
2. Unplug the charger and disconnect it from the battery pack when finished.
3. Allow the battery pack to cool completely before using it.
4. Store the charger and battery pack indoors, out of reach of children.



NOTE: If battery is hot after continuous use in the tool, allow it to cool down to room temperature before charging. This will extend the life of your batteries.

8.2 Removal / insertion of battery



WARNING: Before making any adjustments ensure the tool is switched off or remove the battery pack.

- Hold the tool with one hand and the battery pack (9) with the other.
- To install: push and slide battery pack into battery port, make sure the release latch on the rear side of the battery snaps into place and battery is secure before beginning operation.
- To remove: Press the battery release latch and pull the battery pack out at the same time.

8.3 Battery capacity indicator (fig. 1)

There are battery capacity indicators (12) on the battery pack, you can check the capacity status of the battery if you squeeze the button (13). Before using the machine, please press switch trigger to check if the battery is full enough for properly working.

Those 3 LED might show the status of the capacity level of the battery:

- 3 LED's are lit: Battery fully charged
- 2 LED's are lit: Battery 60% charged
- 1 LED is lit: Battery almost discharged

9 ASSEMBLY

9.1 Blade assembly (Fig.2)

Assembling small blade (2) on protective cover (1) with 2pcs ST4*16 screws (3)

9.2 Shaft assembly (Fig. 3)

- Loosen the knob (14).
- Pull the lock (15) outward and turn it left or right as far as it goes.
- Slide the front tubular shaft onto the tubular shaft on the device housing.
- Pull the lock (15) outward and turn it back to its original position.
- Turn the front tubular shaft with a gentle rotating movement until the lock (15) clicks into place in the bore on the front tubular shaft.
- Fix the tubular shaft in place with the knob (14).

9.3 Bike handle installation (Fig. 4)

- Place handle between handle clamp and handle holder. Adjust the handle to an angle that provides a comfortable working position and then tighten four screws(A) so that the handle assembly cannot move.

9.4 Installation protection guard (Fig. 5)

Fit the trimmer guard for use with the motor, then tighten 2 screws so that the guard assembly cannot move.

9.5 Installing the harness (Fig. 6)

- Adjust the harness hanger in a comfortable position
- Buckle the harness at the hanger

9.6 Replace the metal blade to spool

CAUTION: NEVER use unit if blade is warped or has teeth that are chipped or missing. Replace a damaged blade immediately.



CAUTION: Always wear heavy-duty work gloves when handling and installing a blade.

9.6.1 Metal blade (Fig. 7)

- Turn the tool upside down so that you can replace the cutter blade (2) easily.
- To dismount the cutter blade (2), insert the hex wrench through the hole of the machine body under the cutter blade and into the receive washer (1). rotate the cutter blade (1) until it is locked with the hex wrench. Loosen the hex nut (5) (left-hand thread) with the hex socket wrench and remove the nut (5), cup (4), clamp washer (3) and hex wrench.
- Mount the cutter blade (2) onto the shaft so that the guide of the receive washer fits in the arbor hole in the cutter blade. Install the clamp washer (3), cup (4), and secure the cutter blade (2) with the hex nut (5) with 13 to 23Nm of tightening torque during holding the receive washer (1) with hex wrench. Then tighten the one nut by clockwise rotate.

9.6.2 Spool

- Hold the trimmer head, insert the hex wrench through the hole on the receive washer, then tighten the one nut by clockwise rotate (Fig. 9)
- Fit the spring into the trimmer head (Fig. 9)
- Align the protrusion on the underside of the cover with the slots of the eyelets. Then push cover firmly onto the housing to secure it. Make sure the latches fully spread in the cover.



If the line is too long when you use the equipment for the first time, the surplus end of it will be cut by the blade on the guard hood.

10 OPERATION**10.1 Starting the machine**

- To start the equipment, press the main switch than depress the safety switch and pull the switch trigger. Release the switch trigger to stop.

10.2 Stopping the machine

- To switch the appliance off, release the switch trigger.

10.3 Trimming procedures

When properly equipped with a debris shield and stringhead, your unit will trim unsightly weeds and tall grass in those hard-to-reach areas - along fences, walls, foundations and around trees. It can also be used for scalping to remove vegetation down to the ground for easier preparation of a garden or to clean out a particular area.



NOTE: Even if you are careful, trimming around foundations, brick or stone walls, curves, etc., will result in above-normal string wear. To renew the wire, press the lower spool knob against the ground with rotating trimmer.

10.3.1 Trimming / mowing

Swing trimmer with a sickle-like motion from side to side. Do not tilt the stringhead during the procedure. Test area to be trimmed for proper cutting height. Keep stringhead at same level for even depth of cut.

10.3.2 Closer trimming

Position trimmer straight ahead with a slight tilt so bottom of stringhead is above ground level and string contact occurs at proper cutting point. Always cut away from operator. Do not pull trimmer in towards operator.

10.3.3 Fence / foundation trimming

Approach trimming around chain link fences, picket fences, rock walls and foundations slowly to cut close without whipping string against the barrier. If the string comes in contact with rock, brick walls, or foundations, it will break or fray. If string hits fencing, it will snap off.

10.3.4 Trimming around trees

Trim around tree trunks slowly so string does not contact bark. Walk around the tree trimming from left to right. Approach grass or weeds with the tip of the string and tilt stringhead slightly forward

10.3.5 Scalping



WARNING: Use extreme caution when SCALPING. Keep a distance of 30 meters (100 feet) between operator, other people and animals during these operations.

Scalping refers to removal of all vegetation down to the ground. To do this, tilt the stringhead to about a 30 degree angle to the right. By adjusting the handle you will have better control during this operation. Do not attempt this procedure if there is any chance that flying debris could injure the operator, other people, or cause damage to property

10.3.6 Do not sweep with trimmer

Sweeping refers to tilting stringhead to sweep away debris from walkways, etc. Your trimmer is a powerful tool and small stones or other such debris may be hurled 50 feet (15 metres) or more, causing injury or damage to nearby property such as automobiles, homes and windows.

10.4 *Cutting with blades*

AVOID KICKOUT

Kickout refers to the reaction of a moving blade if it contacts a strong tree, brush or a solid object. The force that results violently pushes the blade away in an arc. Kickout may cause loss of control resulting in injury to the operator or bystanders.

Do not use a blade near a chain link fence, metal stakes, landscape borders or building foundations.

Do not cut with dull, cracked or damaged metal blade. Before cutting growth, inspect for obstructions such as boulders, metal stakes or strands of wire from broken fences. If an obstruction can not be removed, mark its location so that you can avoid it with the blade. Rocks and metal will dull or damage a blade. Wire can catch on the blade head and flap around or be thrown into the air.



Do not use a brush cutter for cutting trees.

11 CLEANING AND MAINTENANCE

Your tool has been designed to operate over a long period of time with a minimum of maintenance. Continuous satisfactory operation depends upon proper tool care and regular cleaning.

- Regularly clean the ventilation slot in your tool using a soft brush or dry cloth.
- Regularly clean the cutting line and spool using a soft brush or dry cloth.
- Regularly use a blunt scraper to remove grass and dirt from the underneath of the guard.

12 TECHNICAL DATA

Type	POWDPG7551
Voltage	40V
Engine type	Brushless
Cutting width	spool Cutting disc
	300 mm 255 mm
Knife	3 tanden
Line size	Ø2,0 mm
No load speed	7500 /min

13 NOISE

Noise emission values measured according to relevant standard. (K=3)

Acoustic pressure level LpA	81 dB(A)
Acoustic power level LwA	93 dB(A)



ATTENTION! Wear hearing protection when sound pressure is over 85 dB(A).

aw (Vibration)

2,9 m/s²

K = 1,5 m/s²

14 WARRANTY

- This product is warranted for a 36-month period effective from the date of purchase by the first user.
- This warranty covers all material or production flaws excluding : batteries, chargers, defective parts subject to normal wear & tear such as bearings, brushes, cables, and plugs, or accessories such as drills, drill bits, saw blades, etc. ; damage or defects resulting from maltreatment, accidents or alterations; nor the cost of transportation.
- Damage and/or defects resulting from inappropriate use also do not fall under the warranty provisions.
- We also disclaim all liability for any bodily injury resulting from inappropriate use of the tool.
- Repairs may only be carried out by an authorised customer service centre for Powerplus tools.
- You can always obtain more information at the number 00 32 3 292 92 90.
- Any transportation costs shall always be borne by the customer, unless agreed otherwise in writing.
- At the same time, no claim can be made on the warranty if the damage of the device is the result of negligent maintenance or overload.
- Definitely excluded from the warranty is damage resulting from fluid permeation, excessive dust penetration, intentional damage (on purpose or by gross carelessness), inappropriate usage (use for purposes for which the device is not suitable), incompetent usage (e.g. not following the instructions given in the manual), inexpert assembly, lightning strike, erroneous net voltage. This list is not exhaustive.
- Acceptance of claims under warranty can never lead to the prolongation of the warranty period nor commencement of a new warranty period in case of a device replacement.
- Devices or parts which are replaced under the warranty therefore remain the property of Varo NV.
- We reserve the right to reject a claim whenever the purchase cannot be verified or when it is clear that the product has not been properly maintained. (Clean ventilation slots, carbon brushes serviced regularly, etc.).
- Your purchase receipt must be kept as proof of date of purchase.
- Your appliance must be returned undismantled to your dealer in an acceptably clean state, (in its original blow-moulded case if applicable to the unit), accompanied by proof of purchase.
- Your tool must be charged at least 1x per month to ensure optimal operation of this tool.

15 ENVIRONMENT



Should your appliance need replacement after extended use, do not dispose of it with the household refuse, but in an environmentally safe way.

Waste produced by electrical machine items should not be handled like normal household rubbish. Please recycle where recycle facilities exist. Check with your Local Authority or retailer for recycling advice.

16 DECLARATION OF CONFORMITY

VARO N.V. - Vic. Van Rompuy N.V. Joseph Van Instraat 9 - BE2500 Lier - BELGIUM,
declares that,

Product: BRUSH CUTTER
Trade mark: POWERplus
Model: POWDPG7551

is in conformity with the essential requirements and other relevant provisions of the applicable European Directives, based on the application of European harmonized standards. Any unauthorized modification of the apparatus voids this declaration.

European Directives (including, if applicable, their amendments up to the date of signature);

2011/65/EU

2014/30/EG

2006/42/EG

2000/14/EG

Annex VI	LwA	
	Measured	93 dB(A)
	Guaranteed	96 dB(A)
	Notified Body	TÜV SÜD - DE

European harmonized standards (including, if applicable, their amendments up to the date of signature);

EN60335-1 : 2012

EN50636-2-91 : 2014

EN55014-1 : 2017

EN55014-2 : 2015

Keeper of the Technical Documentation: Philippe Vankerkhove, VARO – Vic. Van Rompuy N.V.

The undersigned acts on behalf of the company CEO,

Ludo Mertens
Regulatory Affairs – Compliance Manager
Lier, 08/05/2020